

# PHASED ARRAY

PAUT ELECTRONICS FOR INDUSTRIAL INSPECTION SYSTEMS



**SOCOMATE**  
INTERNATIONAL

[WWW.SOCOMATE.COM](http://WWW.SOCOMATE.COM)

EXPERTS IN ULTRASONIC ELECTRONICS SINCE 1977

# OUR PAUT ELECTRONICS

CAN BE USED FOR ALL KIND OF INSPECTION IN MANY INDUSTRIAL ENVIRONMENTS AND INDUSTRIES THANKS TO THEIR UNIQUE PA FEATURES AND ADVANCED DESIGNS.

## An extensive range of applications

- High speed plate inspection
- OCTG pipes gantry systems
- Bars and billets inspection
- Railway related inspection systems
- Aircraft forging parts inspection
- High precision tube inspection

## Software Development Kit (SDK)

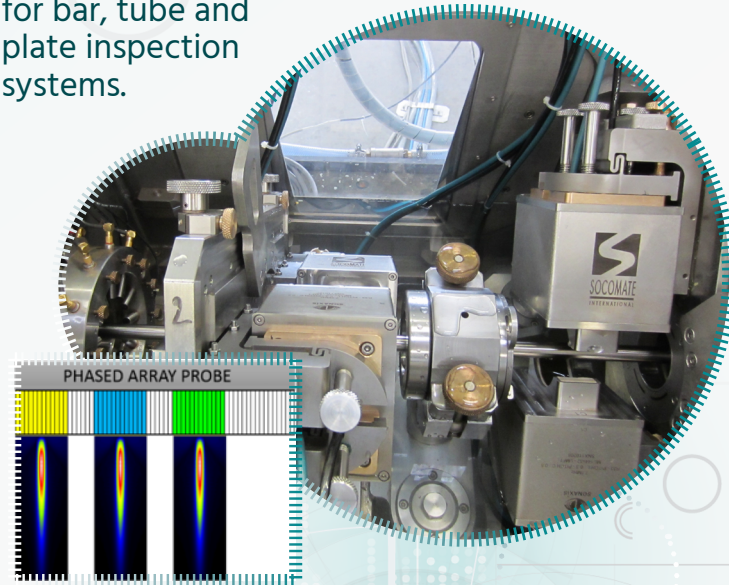
Thanks to our **open platform** product, take advantage of the most complete DLL to **develop your own customized software** in any languages available (C++, Visual Basic, LabView...) that work on Windows operating systems, 32 and 64 bits.

Customize our API UTVIEW Software thanks to the provided **source codes** and benefit from concrete example of coding with Socomate's DLL.

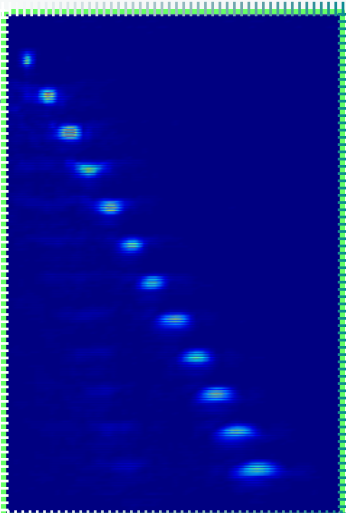
Our DLL is compatible with both complete range of conventional UT and PAUT equipment.

## Multibeam

Ideal when you want to **gain time and coverage** for bar, tube and plate inspection systems.



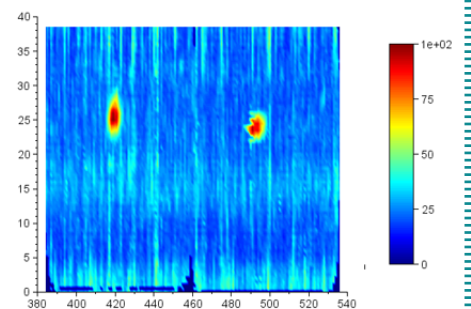
**The fastest real time data processing on the market  
up to 64 apertures processed in parallel with a 20 kHz PRF !**



B-Scan with DDF



High speed  
plate inspection



C-Scan FBH  $\varnothing$  0.4 mm  
100 and 150 mm depth

# TECHNICAL SPECIFICATIONS

## MULTIPLEXED

## PARALLEL

SOCOSCAN

SOCOSCAN+

SOCOSWIFT

SOCOSWIFT+

### ULTRASONIC CONFIGURATION

Configurations	16/64, 16/128, 32/64, 32/128	16/64, 16/128, 32/128, 32/256	32/32, 64/64, 96/96, 128/128, 256/256
Max PRF	20 kHz		
Firing mode	Pulse-Echo, Transmission, Customized focusing, Electronic scanning, Sectorial scanning, DDF	Pulse-Echo, Transmission, Customized focusing, Electronic scanning, Sectorial scanning, Multibeam, DDF	Pulse-Echo, Transmission, Customized focusing, Electronic scanning, Sectorial scanning, Parallel firing, Multibeam, DDF
Imaging	A-Scan, B-Scan, C-Scan, D-Scan, S-Scan, E-Scan		
Phased Array connections	Up to 2x Hypertronics (FRB) per instrument		

### PULSER

Pulser voltage	Adjustable up to 150V (1 V step)	Adjustable up to 250 V (1 V step)
Pulser type	Negative Square	
Pulse width	25 ns to 500 ns (2.5 ns step)	
Delay-laws at emission	from 0 to 160 $\mu$ s	
Delay-laws resolution	2.5 ns	
Fall and rise time	down to 5 ns	

### RECEIVERS

Input impedance	50 $\Omega$	
Bandwidth	0.6 to 20 MHz	
Gain	Adjustable gain on each channel up to 134 dB	
Cross-talk between 2 channels	45 dB	50 dB
DAC function	Dynamic : 70 dB ; Slope : $\pm$ 70 dB/100 ns	

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### SIGNAL PROCESSING

A-Scan length display		Up to 444 points		
Parallel firing		Up to 3 active beams	up to 4 active beams	Up to 64 active beams
Maximum number of samples		16 000 samples for post-processing or real time without limit		
Measurement Gates		4 gates IF, G1, G2 & G3		
Data throughput		Up to 50 MB/s		
Digitizing frequency		Up to 200 MHz		
Amplitude resolution		0.5 % FSH		
Filters		Multi-Band digital FIR		
Global delay		0 up to 1.6 ms / step of 20 ns		
Delays-laws at reception		0 to 40 $\mu$ s, step down to 5 ns		
Range		16 bits		
FIR Filters		Yes		

### INTERFACING

Data Interfaces		Ethernet 1000Base-T		
Encoders		6 Axis (A, B and Z signals for each encoder)		

### I/O MANAGEMENT

Synch In		Cycle Trig		
Synch Out		Pulse Trig, Cycle Trig		
Pin assignments		Programmable		
Number of I/O		Up to 64 analogue outputs / Up to 128 digital outputs / 18 digital inputs / 6 trigger inputs		

### CASING

Size (H x W x D)		133 (3 U) x 450 x 500 mm (5.2 x 17.7 x 19.7 inches)		
Weight	~ 4 to 8 kg according to configuration	~ 4 to 13 kg according to configuration		

*Socomate reserves the right to modify its products' specifications, at any time and in whatever manner, in order to improve their performances*